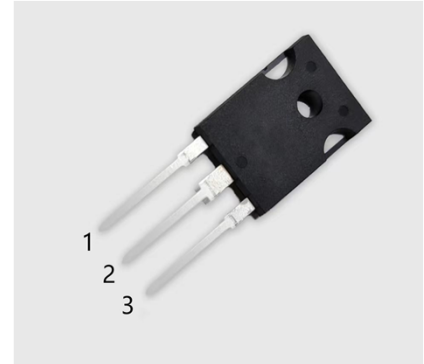


PRODUCT FEATURES

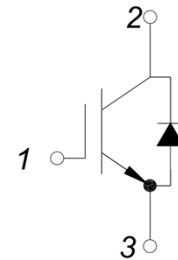
- 650V IGBT chip in trench FS-technology
- Low switching losses
- $V_{CE(sat)}$ with positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery



APPLICATIONS

- High frequency switching application
- Medical applications
- Motion/servo control
- UPS systems

1.Gate
2.Collector
3.Emitter



Type	V_{CES}	I_C	$V_{CE(sat)}$ $T_J=25^\circ C$	T_{Jmax}	Marking	Package
MM50GBU65B	650V	50A	1.5V	175°C	MM50GBU65B	TO-247

ABSOLUTE MAXIMUM RATINGS($T_C=25^\circ C$ unless otherwise specified)

Symbol	Parameter/Test Conditions	Values	Unit	
V_{CES}	Collector Emitter Voltage $T_J=25^\circ C$	650	V	
V_{GES}	Gate Emitter Voltage	$\pm 25^*$		
	Transient Gate Emitter Voltage ($t_p \leq 10\mu s, D < 0.01$)	± 30		
I_C	DC Collector Current	$T_C=25^\circ C$	80	A
		$T_C=100^\circ C$	60	
I_{Cpuls}	Pulsed collector current, t_p limited by T_{Jmax}	150		
P_{tot}	Power Dissipation Per IGBT	357	W	
V_{RRM}	Repetitive Reverse Voltage $T_J=25^\circ C$	650	V	
$I_{F(AV)}$	Average Forward Current $T_C=25^\circ C$	50	A	
I_{Fpuls}	Diode pulsed current, t_p limited by T_{Jmax}	150		
T_{Jmax}	Max. Junction Temperature	175	°C	
T_{Jop}	Operating Temperature	-40~175		
T_{stg}	Storage Temperature	-55~150		
Torque	to heatsink	Recommended (M3)	1.1	Nm
Weight			8	g

* not exceed 20V in application

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MM50GBU65B

IGBT

ELECTRICAL CHARACTERISTICS ($T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_{GE(th)}$	Gate Emitter Threshold Voltage	$V_{CE}=V_{GE}, I_C=2.0\text{mA}$	5.0	6.0	7.0	V
$V_{CE(sat)}$	Collector Emitter Saturation Voltage	$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$		1.5	1.85	
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$		1.7		
		$I_C=50\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$		1.8		
I_{CES}	Collector Leakage Current	$V_{CE}=650\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$			100	μA
		$V_{CE}=650\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$			10	mA
I_{GES}	Gate Leakage Current	$V_{CE}=0\text{V}, V_{GE}=\pm 20\text{V}, T_J=25^\circ\text{C}$	-200		200	nA
Q_G	Gate Charge	$V_{CE}=400\text{V}, I_C=50\text{A}, V_{GE}=15\text{V}$		280		nC
C_{ies}	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$		5.3		nF
C_{res}	Reverse Transfer Capacitance				140	pF
$t_{d(on)}$	Turn on Delay Time	$V_{CC}=400\text{V}, I_C=50\text{A}$ $R_G=7.5\Omega,$	$T_J=25^\circ\text{C}$		30	ns
			$T_J=125^\circ\text{C}$		35	ns
			$T_J=150^\circ\text{C}$		35	ns
t_r	Rise Time	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		25	ns
			$T_J=125^\circ\text{C}$		28	ns
			$T_J=150^\circ\text{C}$		28	ns
$t_{d(off)}$	Turn off Delay Time	$V_{CC}=400\text{V}, I_C=50\text{A}$ $R_G=7.5\Omega,$	$T_J=25^\circ\text{C}$		210	ns
			$T_J=125^\circ\text{C}$		230	ns
			$T_J=150^\circ\text{C}$		240	ns
t_f	Fall Time	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		150	ns
			$T_J=125^\circ\text{C}$		210	ns
			$T_J=150^\circ\text{C}$		220	ns
E_{on}	Turn on Energy	$V_{CC}=400\text{V}, I_C=50\text{A}$ $R_G=7.5\Omega,$	$T_J=125^\circ\text{C}$		1.55	mJ
			$T_J=150^\circ\text{C}$		1.6	mJ
E_{off}	Turn off Energy	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=125^\circ\text{C}$		1.85	mJ
			$T_J=150^\circ\text{C}$		1.9	mJ
R_{thJC}	Junction to Case Thermal Resistance (Per IGBT)				0.42	K/W

Anti-Parallel Diode

ELECTRICAL CHARACTERISTICS ($T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
V_F	Forward Voltage	$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$		1.85	2.35	V
		$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$		1.65		
		$I_F=50\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$		1.55		
t_{rr}	Reverse Recovery Time	$I_F=50\text{A}, V_R=400\text{V}$ $dI_F/dt=-2000\text{A}/\mu\text{s}$ $T_J=150^\circ\text{C}$		120		ns
I_{RRM}	Max. Reverse Recovery Current			50		A
Q_{RR}	Reverse Recovery Charge			3.3		μC
E_{rec}	Reverse Recovery Energy			1		mJ
R_{thJCD}	Junction to Case Thermal Resistance (Per Diode)				0.75	K/W

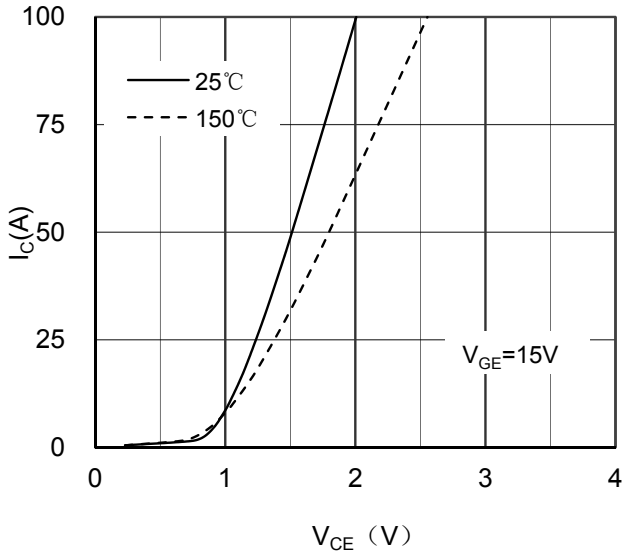


Figure 1. Typical Output Characteristics IGBT

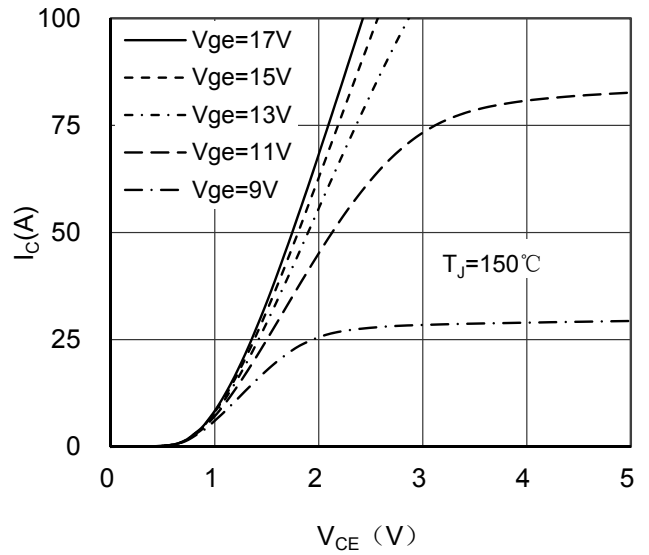


Figure 2. Typical Output Characteristics IGBT

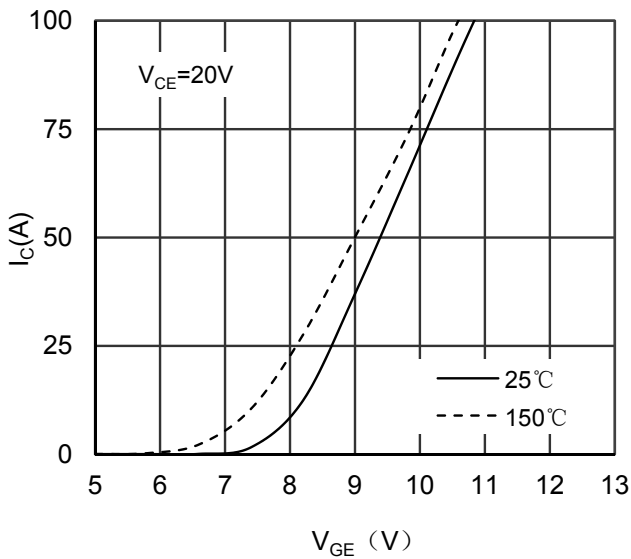


Figure 3. Typical Transfer characteristics IGBT

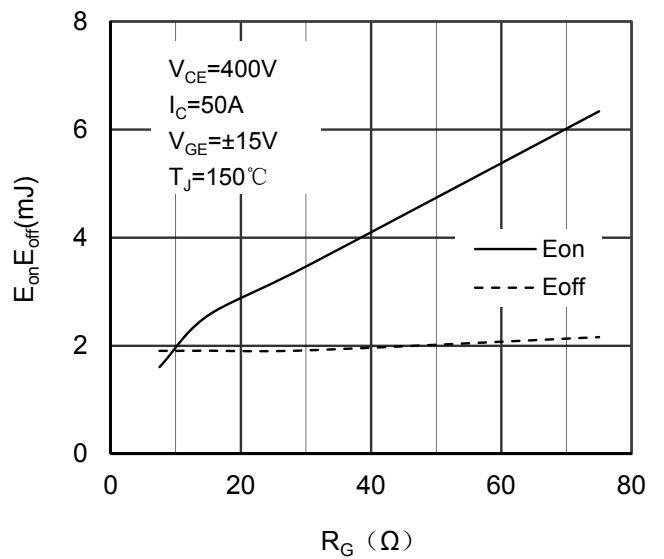


Figure 4. Switching Energy vs Gate Resistor IGBT

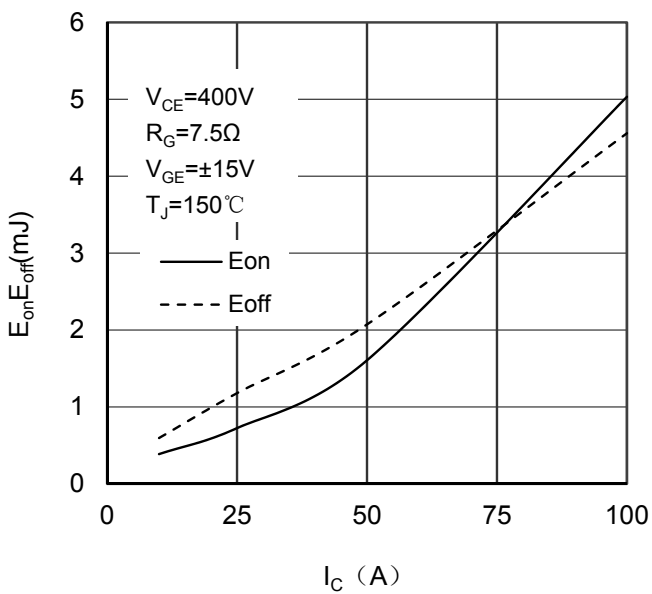


Figure 5. Switching Energy vs Collector Current IGBT

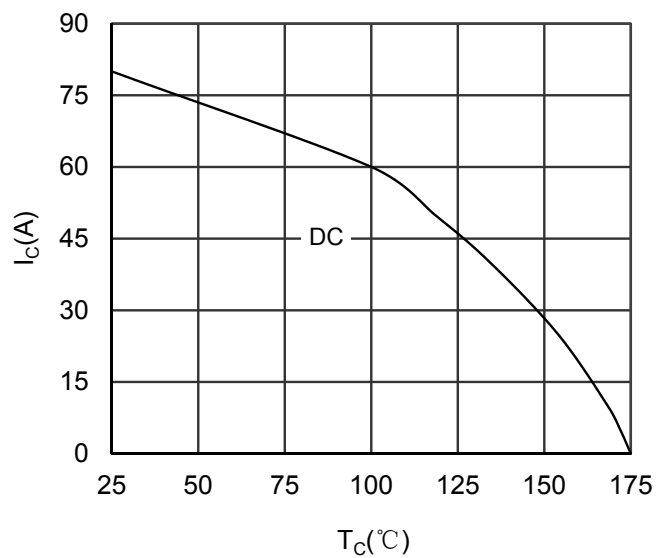


Figure 6. Collector Current vs Case temperature IGBT

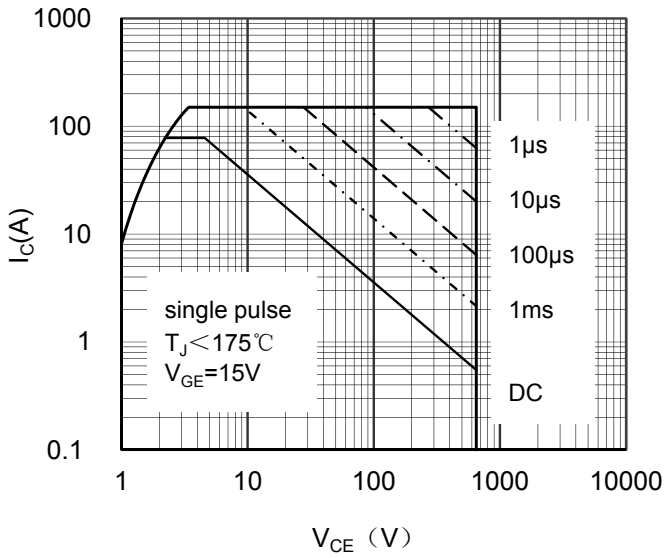


Figure 7. Forward Biased Safe Operating Area

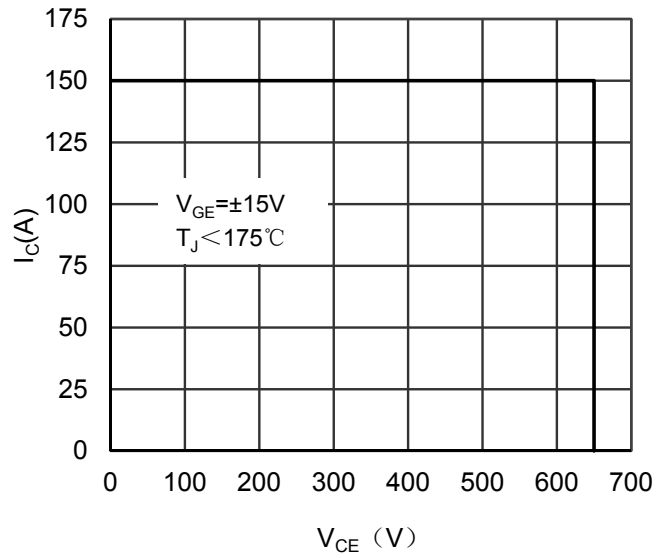


Figure 8. Reverse Biased Safe Operating Area IGBT

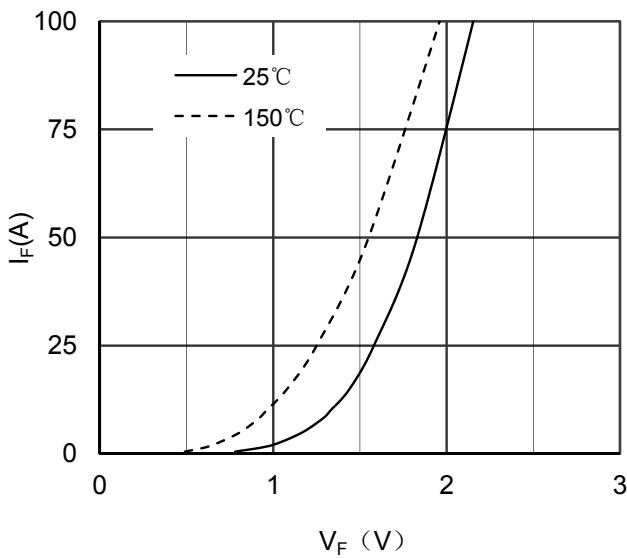


Figure 9. Diode Forward Characteristics Diode

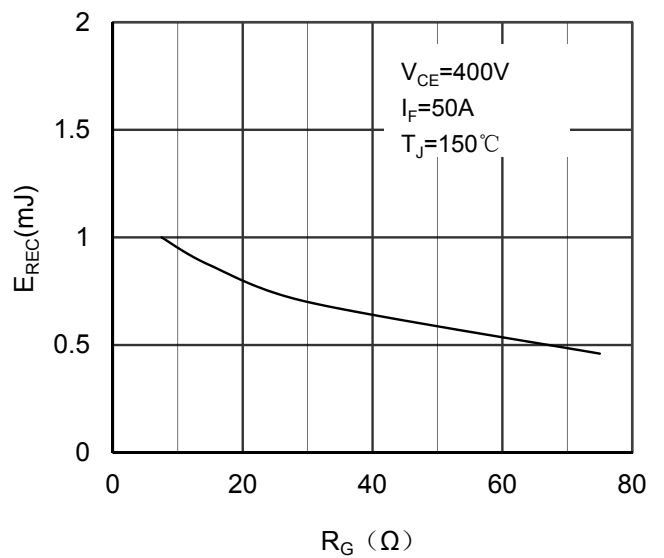


Figure 10. Switching Energy vs Gate Resistor Diode

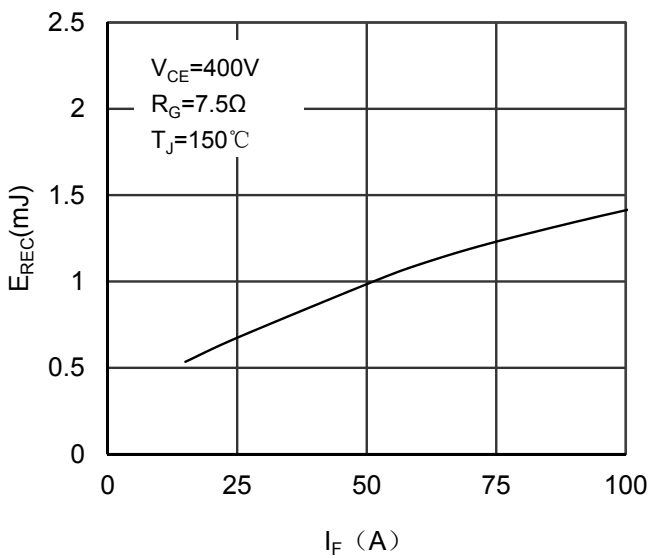


Figure 11. Switching Energy vs Forward Current Diode

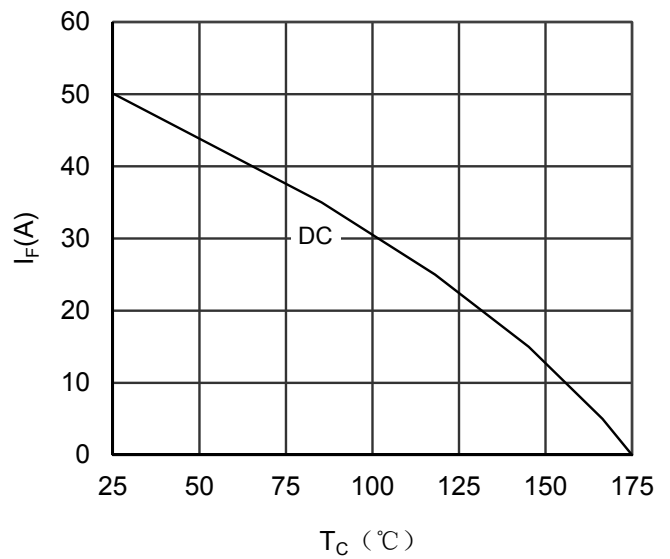


Figure 12. Forward current vs Case temperature Diode

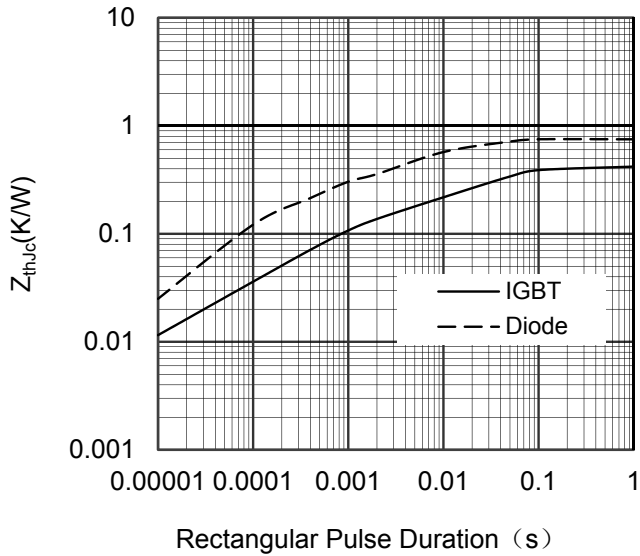
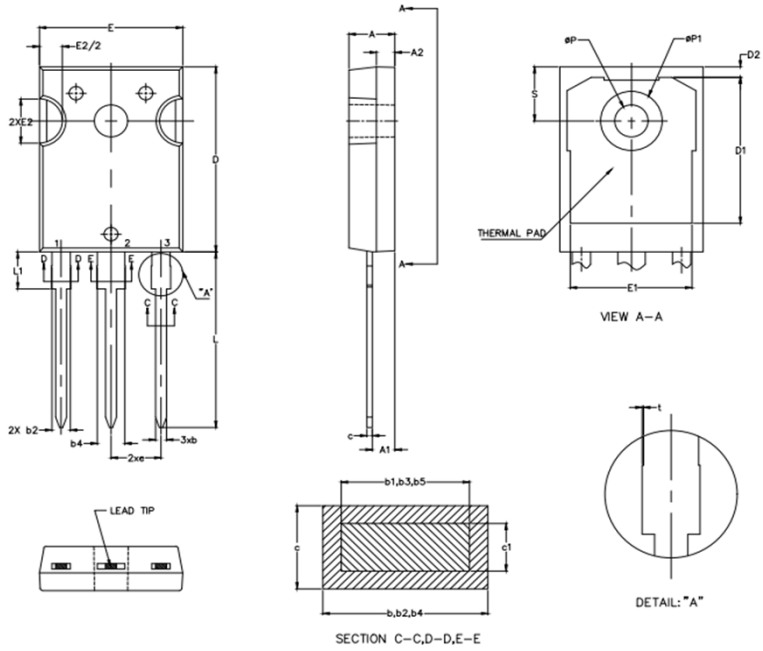


Figure 13. Transient Thermal Impedance of Diode and IGBT



Symbol	DIMENSIONS			
	mm		inch	
	MIN.	MAX.	MIN.	MAX.
A	4.90	5.10	0.193	0.201
A1	2.31	2.51	0.091	0.099
A2	1.90	2.10	0.075	0.083
b	1.16	1.26	0.046	0.050
b1	1.15	1.22	0.045	0.048
b2	1.96	2.06	0.077	0.081
b3	1.95	2.02	0.077	0.080
b4	2.96	3.06	0.117	0.120
b5	2.95	3.02	0.116	0.119
c	0.59	0.66	0.023	0.026
c1	0.58	0.62	0.023	0.024
D	20.90	21.10	0.823	0.831
D1	16.25	16.85	0.640	0.663
D2	1.05	1.35	0.041	0.053
E	15.75	15.90	0.620	0.626
E1	13.26	—	0.552	—
E2	4.90	5.10	0.193	0.201
e	5.44BSC		0.214BSC	
L	19.80	20.10	0.780	0.791
L1	—	4.30	—	0.169
øP	3.50	3.70	0.138	0.146
øP1	—	7.40	—	0.291
S	6.05	6.25	0.238	0.246
t	0.00	0.15	0.000	0.006

Dimensions in (mm)
Figure 14. Package Outline